

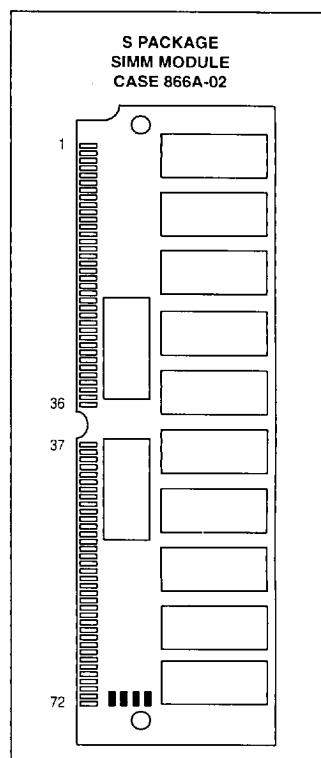
# 1M x 36 Bit Dynamic Random Access Memory Module

The MCM36100 is a 36M dynamic random access memory (DRAM) module organized as 1,048,576 x 36 bits. The module is a 72-lead single-in-line memory module (SIMM) consisting of eight MCM54400A DRAMs housed in standard 300 mil SOJ packages and four CMOS 1M x 1 DRAMs housed in 20/26 lead SOJ packages, mounted on a substrate along with a 0.22  $\mu$ F (min) decoupling capacitor mounted under each DRAM. The MCM54400A is a CMOS high-speed dynamic random access memory organized as 1,048,576 four-bit words and fabricated with CMOS silicon-gate process technology.

- Three-State Data Output
- Early-Write Common I/O Capability
- Fast Page Mode Capability
- TTL-Compatible Inputs and Outputs
- RAS-Only Refresh
- CAS Before RAS Refresh
- Hidden Refresh
- 1024 Cycle Refresh: 16 ms (Max)
- Consists of Eight 1M x 4 DRAMs, Four 1M x 1 DRAMs, and Twelve 0.22  $\mu$ F (Min) Decoupling Capacitors
- Unlatched Data Out at Cycle End Allows Two Dimensional Chip Selection
- Fast Access Time (t<sub>RCAC</sub>): MCM36100-60 = 60 ns (Max)  
MCM36100-70 = 70 ns (Max)
- Low Active Power Dissipation: MCM36100-60 = 7.26 W (Max)  
MCM36100-70 = 6.16 W (Max)
- Low Standby Power Dissipation: TTL Levels = 132 mW (Max)  
CMOS Levels = 66 mW (Max)
- Available in Low Profile (1 Inch) Module (MCM36100ASH)

## PIN OUT

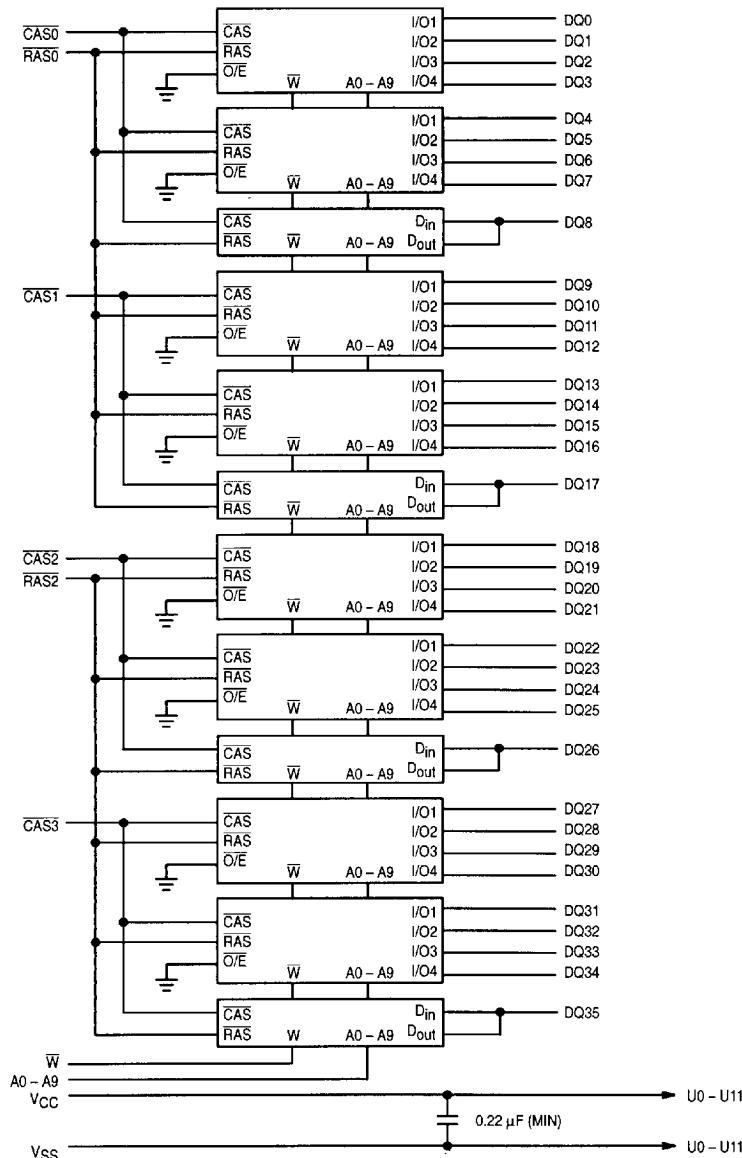
Pin	Name	Pin	Name	Pin	Name	Pin	Name	Pin	Name	Pin	Name
1	V <sub>SS</sub>	13	A1	25	DQ24	37	DQ17	49	DQ9	61	DQ14
2	DQ0	14	A2	26	DQ7	38	DQ35	50	DQ27	62	DQ33
3	DQ18	15	A3	27	DQ25	39	V <sub>SS</sub>	51	DQ10	63	DQ15
4	DQ1	16	A4	28	A7	40	CAS0	52	DQ28	64	DQ34
5	DQ19	17	A5	29	NC	41	CAS2	53	DQ11	65	DQ16
6	DQ2	18	A6	30	V <sub>CC</sub>	42	CAS3	54	DQ29	66	NC
7	DQ20	19	NC	31	A8	43	CAS1	55	DQ12	67	PD1
8	DQ3	20	DQ4	32	A9	44	RAS0	56	DQ30	68	PD2
9	DQ21	21	DQ22	33	NC	45	NC	57	DQ13	69	PD3
10	V <sub>CC</sub>	22	DQ5	34	RAS2	46	NC	58	DQ31	70	PD4
11	NC	23	DQ23	35	DQ26	47	W	59	V <sub>CC</sub>	71	NC
12	A0	24	DQ6	36	DQ8	48	NC	60	DQ32	72	V <sub>SS</sub>



PIN NAMES	
A0 – A9	Address Inputs
DQ0 – DQ35	Data Input/Output
CAS0 – CAS3	Column Address Strobe
PD1 – PD4	Presence Detect
RAS0, RAS2	Row Address Strobe
W	Read/Write Input
V <sub>CC</sub>	Power (+ 5 V)
V <sub>SS</sub>	Ground
NC	No Connection

All power supply and ground pins must be connected for proper operation of the device.

### BLOCK DIAGRAM



PRESENCE DETECT PIN OUT		
Pin Name	60 ns	70 ns
PD1	V <sub>SS</sub>	V <sub>SS</sub>
PD2	V <sub>SS</sub>	V <sub>SS</sub>
PD3	NC	V <sub>SS</sub>
PD4	NC	NC

**ABSOLUTE MAXIMUM RATINGS (See Note)**

Rating	Symbol	Value	Unit
Power Supply Voltage	V <sub>CC</sub>	- 1 to + 7	V
Voltage Relative to V <sub>SS</sub> (For Any Pin Except V <sub>CC</sub> )	V <sub>in</sub> , V <sub>out</sub>	- 1 to + 7	V
Data Output Current per DQ Pin	I <sub>out</sub>	50	mA
Power Dissipation	P <sub>D</sub>	8.4	W
Operating Temperature Range	T <sub>A</sub>	0 to + 70	°C
Storage Temperature Range	T <sub>stg</sub>	- 55 to + 125	°C

NOTE: Permanent device damage may occur if ABSOLUTE MAXIMUM RATINGS are exceeded. Functional operation should be restricted to RECOMMENDED OPERATING CONDITIONS. Exposure to higher than recommended voltages for extended periods of time could affect device reliability.

This device contains circuitry to protect the inputs against damage due to high static voltages or electric fields; however, it is advised that normal precautions be taken to avoid application of any voltage higher than maximum rated voltages to these high-impedance circuits.

**DC OPERATING CONDITIONS AND CHARACTERISTICS**(V<sub>CC</sub> = 5.0 V ± 10%, T<sub>A</sub> = 0 to 70°C, Unless Otherwise Noted)**RECOMMENDED OPERATING CONDITIONS (All voltages referenced to V<sub>SS</sub>)**

Parameter	Symbol	Min	Typ	Max	Unit
Supply Voltage (Operating Voltage Range)	V <sub>CC</sub>	4.5	5.0	5.5	V
	V <sub>SS</sub>	0	0	0	
Logic High Voltage, All Inputs	V <sub>IH</sub>	2.4	—	6.5	V
Logic Low Voltage, All Inputs	V <sub>IL</sub>	- 1.0	—	0.8	V

**DC CHARACTERISTICS AND SUPPLY CURRENTS**

Characteristic	Symbol	Min	Max	Unit	Notes
V <sub>CC</sub> Power Supply Current MCM36100-60, t <sub>RC</sub> = 110 ns MCM36100-70, t <sub>RC</sub> = 130 ns	I <sub>CC1</sub>	—	1320 1120	mA	1
V <sub>CC</sub> Power Supply Current (Standby) (RAS = CAS = V <sub>IH</sub> )	I <sub>CC2</sub>	—	24	mA	
V <sub>CC</sub> Power Supply Current During RAS-Only Refresh Cycles MCM36100-60, t <sub>RC</sub> = 110 ns MCM36100-70, t <sub>RC</sub> = 130 ns	I <sub>CC3</sub>	—	1320 1120	mA	1
V <sub>CC</sub> Power Supply Current During Fast Page Mode Cycle MCM36100-60, t <sub>PC</sub> = 45 ns MCM36100-70, t <sub>PC</sub> = 45 ns	I <sub>CC4</sub>	—	800 800	mA	1, 2
V <sub>CC</sub> Power Supply Current (Standby) (RAS = CAS = V <sub>CC</sub> - 0.2 V)	I <sub>CC5</sub>	—	12	mA	
V <sub>CC</sub> Power Supply Current During CAS Before RAS Refresh Cycle MCM36100-60, t <sub>RC</sub> = 110 ns MCM36100-70, t <sub>RC</sub> = 130 ns	I <sub>CC6</sub>	—	1320 1120	mA	1
Input Leakage Current (V <sub>SS</sub> ≤ V <sub>in</sub> ≤ V <sub>CC</sub> )	I <sub>kg(I)</sub>	- 120	+ 120	μA	
Output Leakage Current (CAS at Logic 1, V <sub>SS</sub> ≤ V <sub>out</sub> ≤ V <sub>CC</sub> )	I <sub>kg(O)</sub>	- 10	+ 10	μA	
Output High Voltage (I <sub>OH</sub> = - 5 mA)	V <sub>OH</sub>	2.4	—	V	
Output Low Voltage (I <sub>OL</sub> = 4.2 mA)	V <sub>OL</sub>	—	0.4	V	

## NOTES:

1. Current is a function of cycle rate and output loading; maximum current is measured at the fastest cycle rate with the output open.
2. Measured with one address transition per page mode cycle.

**CAPACITANCE** ( $f = 1.0$  MHz,  $T_A = 25^\circ\text{C}$ ,  $V_{CC} = 5$  V, Periodically Sampled Rather Than 100% Tested)

Characteristic		Symbol	Min	Max	Unit
Input Capacitance	A0 – A9	$C_{I1}$	—	70	pF
	W	$C_{I2}$	—	94	
	RAS0, RAS2	$C_{I3}$	—	52	
	CAS0 – CAS3	$C_{I4}$	—	31	
I/O Capacitance	DQ0 – DQ7, DQ9 – DQ16, DQ18 – DQ25, DQ27 – DQ34 DQ8, DQ17, DQ26, DQ35	$C_{DQ1}$ $C_{DQ2}$	—	17 22	pF

NOTE: Capacitance measured with a Boonton Meter or effective capacitance calculated from the equation:  $C = I \Delta t / \Delta V$ .

### AC OPERATING CONDITIONS AND CHARACTERISTICS

( $V_{CC} = 5.0$  V  $\pm 10\%$ ,  $T_A = 0$  to  $70^\circ\text{C}$ , Unless Otherwise Noted)

#### READ AND WRITE CYCLES (See Notes 1, 2, 3, and 4)

Parameter	Symbol		MCM36100-60		MCM36100-70		Unit	Notes
	Std	Alt	Min	Max	Min	Max		
Random Read or Write Cycle Time	$t_{RELREL}$	$t_{RC}$	110	—	130	—	ns	5
Fast Page Mode Cycle Time	$t_{CELCEL}$	$t_{PC}$	45	—	45	—	ns	
Access Time from RAS	$t_{RELQV}$	$t_{RAC}$	—	60	—	70	ns	6, 7
Access Time from CAS	$t_{CELVQ}$	$t_{CAC}$	—	20	—	20	ns	6, 8
Access Time from Column Address	$t_{AVQV}$	$t_{AA}$	—	30	—	35	ns	6, 9
Access Time from Precharge CAS	$t_{CEHQV}$	$t_{CPA}$	—	40	—	40	ns	6
CAS to Output in Low-Z	$t_{CELQX}$	$t_{CLZ}$	0	—	0	—	ns	6
Output Buffer and Turn-Off Delay	$t_{CEHQZ}$	$t_{OFF}$	0	20	0	20	ns	10
Transition Time (Rise and Fall)	$t_T$	$t_T$	3	50	3	50	ns	
RAS Precharge Time	$t_{REHREL}$	$t_{RP}$	40	—	50	—	ns	
RAS Pulse Width	$t_{RELREH}$	$t_{RAS}$	60	10 k	70	10 k	ns	
RAS Pulse Width (Fast Page Mode)	$t_{RELREH}$	$t_{RASP}$	60	100 k	70	100 k	ns	
RAS Hold Time	$t_{CELREH}$	$t_{RSH}$	20	—	20	—	ns	
CAS Hold Time	$t_{RELCEH}$	$t_{CSH}$	60	—	70	—	ns	
CAS Precharge to RAS Hold Time	$t_{CEHREH}$	$t_{RHCP}$	40	—	40	—	ns	
CAS Pulse Width	$t_{CELCEH}$	$t_{CAS}$	20	10 k	20	10 k	ns	
RAS to CAS Delay Time	$t_{RELCEL}$	$t_{RCD}$	20	40	20	50	ns	11

#### NOTES:

(continued)

1.  $V_{IH}$  (min) and  $V_{IL}$  (max) are reference levels for measuring timing of input signals. Transition times are measured between  $V_{IH}$  and  $V_{IL}$ .
2. An initial pause of 200  $\mu\text{s}$  is required after power-up followed by 8 RAS cycles before proper device operation is guaranteed.
3. The transition time specification applies for all input signals. In addition to meeting the transition rate specification, all input signals must transition between  $V_{IH}$  and  $V_{IL}$  (or between  $V_{IL}$  and  $V_{IH}$ ) in a monotonic manner.
4. AC measurements  $t_T = 5.0$  ns.
5. The specification for  $t_{RC}$  (min) is used only to indicate cycle time at which proper operation over the full temperature range ( $0^\circ\text{C} \leq T_A \leq 70^\circ\text{C}$ ) is ensured.
6. Measured with a current load equivalent to 2 TTL ( $-200$   $\mu\text{A}$ ,  $+4$  mA) loads and 100 pF with the data output trip points set at  $V_{OH} = 2.0$  V and  $V_{OL} = 0.8$  V.
7. Assumes that  $t_{RCD} \leq t_{RCD}$  (max).
8. Assumes that  $t_{RCD} \geq t_{RCD}$  (max).
9. Assumes that  $t_{RAD} \geq t_{RAD}$  (max).
10.  $t_{OFF}$  (max) defines the time at which the output achieves the open circuit condition and is not referenced to output voltage levels.
11. Operation within the  $t_{RCD}$  (max) limit ensures that  $t_{RAC}$  (max) can be met.  $t_{RCD}$  (max) is specified as a reference point only; if  $t_{RCD}$  is greater than the specified  $t_{RCD}$  (max) limit, then access time is controlled exclusively by  $t_{CAC}$ .

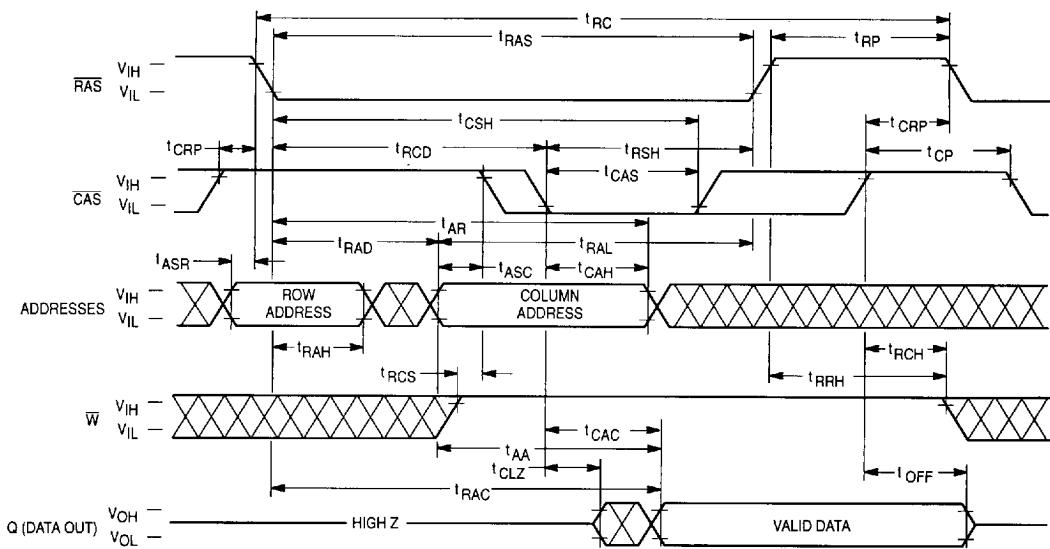
## READ AND WRITE CYCLES (Continued)

Parameter	Symbol		MCM36100-60		MCM36100-70		Unit	Notes
	Std	Alt	Min	Max	Min	Max		
RAS to Column Address Delay Time	$t_{RELAV}$	$t_{RAD}$	15	30	15	35	ns	12
CAS to RAS Precharge Time	$t_{CEHREL}$	$t_{CRP}$	5	—	5	—	ns	
CAS Precharge Time	$t_{CEHCEL}$	$t_{CP}$	10	—	10	—	ns	
Row Address Setup Time	$t_{AVREL}$	$t_{ASR}$	0	—	0	—	ns	
Row Address Hold Time	$t_{RELAX}$	$t_{RAH}$	10	—	10	—	ns	
Column Address Setup Time	$t_{AVCEL}$	$t_{ASC}$	0	—	0	—	ns	
Column Address Hold Time	$t_{CELAX}$	$t_{CAH}$	15	—	15	—	ns	
Column Address to RAS Lead Time	$t_{AVREH}$	$t_{RAL}$	30	—	35	—	ns	
Read Command Setup Time	$t_{WHCEL}$	$t_{RCS}$	0	—	0	—	ns	
Read Command Hold Time Referenced to CAS	$t_{CEHWX}$	$t_{RCH}$	0	—	0	—	ns	13
Read Command Hold Time Referenced to RAS	$t_{REHWX}$	$t_{RRH}$	0	—	0	—	ns	13
Write Command Hold Time Referenced to CAS	$t_{CELWH}$	$t_{WCH}$	10	—	15	—	ns	
Write Command Pulse Width	$t_{WLWH}$	$t_{WP}$	10	—	15	—	ns	
Write Command to RAS Lead Time	$t_{WLREH}$	$t_{RWL}$	20	—	20	—	ns	
Write Command to CAS Lead Time	$t_{WLCEH}$	$t_{CWL}$	20	—	20	—	ns	
Data in Setup Time	$t_{DVCEL}$	$t_{DS}$	0	—	0	—	ns	14
Data in Hold Time	$t_{CELDX}$	$t_{DH}$	15	—	15	—	ns	14
Refresh Period	$t_{RVRV}$	$t_{RFSH}$	—	16	—	16	ns	
Write Command Setup Time	$t_{WLCEL}$	$t_{WCS}$	0	—	0	—	ns	15
CAS Setup Time for CAS Before RAS Refresh	$t_{RELCEL}$	$t_{CSR}$	5	—	10	—	ns	
CAS Hold Time for CAS Before RAS Refresh	$t_{RELCEH}$	$t_{CHR}$	15	—	30	—	ns	
RAS Precharge to CAS Active Time	$t_{REHCEL}$	$t_{RPC}$	0	—	0	—	ns	
CAS Precharge Time for CAS Before RAS Counter Time	$t_{CEHCEL}$	$t_{CPT}$	30	—	40	—	ns	
Write to RAS Precharge Time (CAS Before RAS Refresh)	$t_{WHREL}$	$t_{WRP}$	10	—	10	—	ns	
Write to RAS Hold Time (CAS Before RAS Refresh)	$t_{RELWL}$	$t_{WRH}$	10	—	10	—	ns	

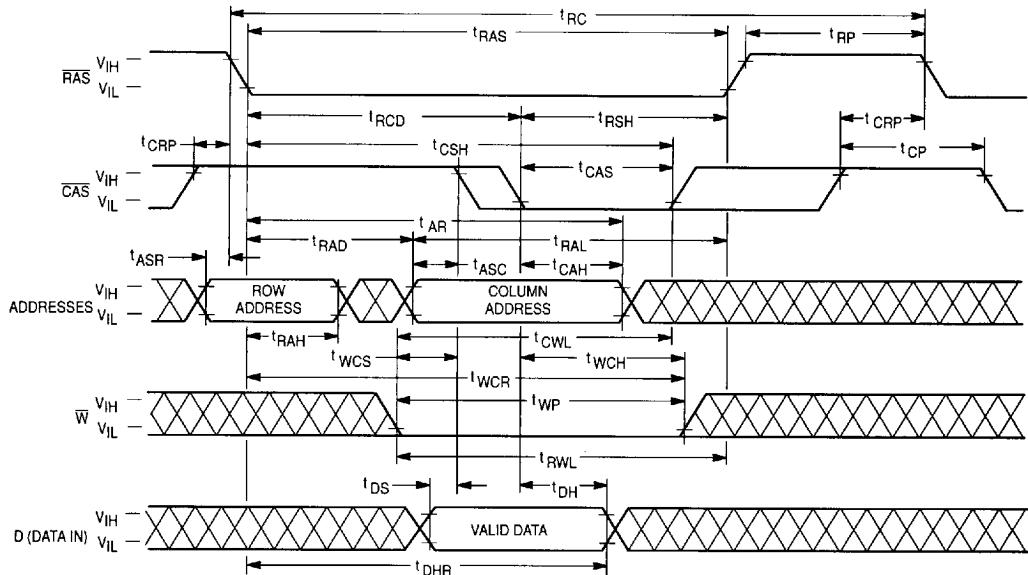
## NOTES:

12. Operation within the  $t_{RAD}$  (max) limit ensures that  $t_{RAC}$  (max) can be met.  $t_{RAD}$  (max) is specified as a reference point only; if  $t_{RAD}$  is greater than the specified  $t_{RAD}$  (max), then access time is controlled exclusively by  $t_{AA}$ .
13. Either  $t_{RRH}$  or  $t_{RCH}$  must be satisfied for a read cycle.
14. These parameters are referenced to CAS leading edge in random write cycles.
15.  $t_{WCS}$  is not a restrictive operating parameter. It is included in the data sheet as an electrical characteristic only; if  $t_{WCS} \geq t_{WCS}$  (min), the cycle is an early write cycle and the data out pin will remain open circuit (high impedance) throughout the entire cycle. If this condition is not satisfied, the condition of the data out (at access time) is indeterminate.

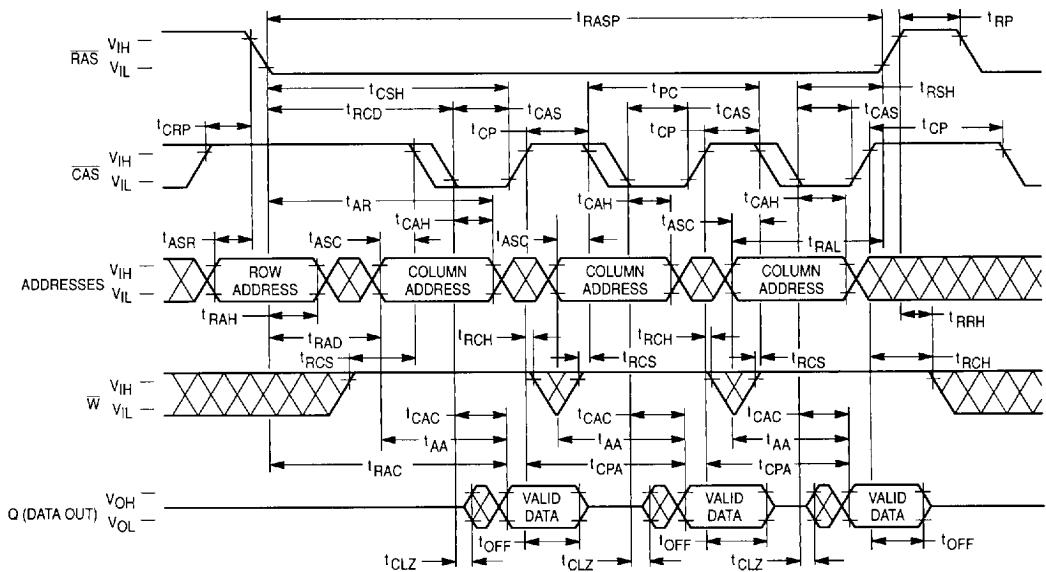
### READ CYCLE



### EARLY WRITE CYCLE

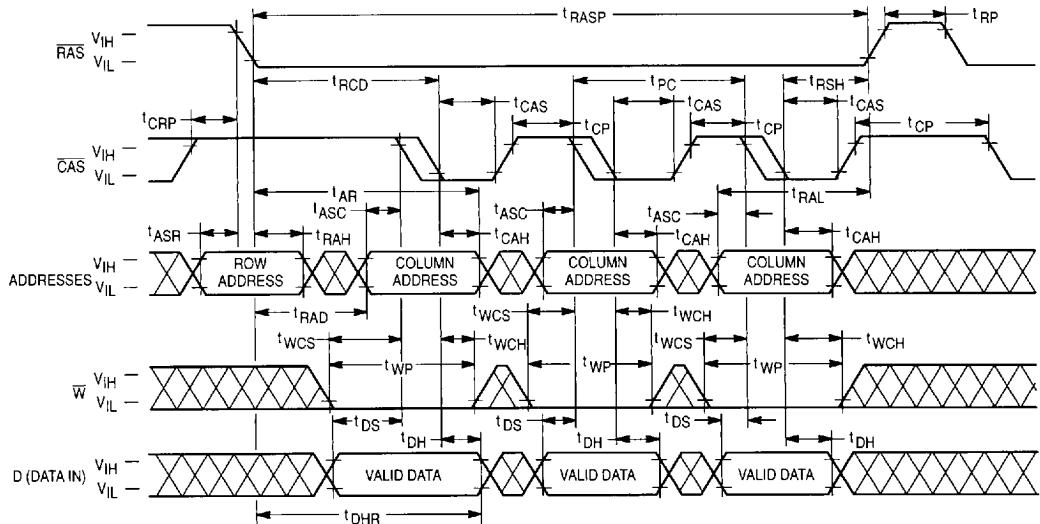


### FAST PAGE MODE READ CYCLE



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### FAST PAGE MODE WRITE CYCLE (EARLY WRITE)

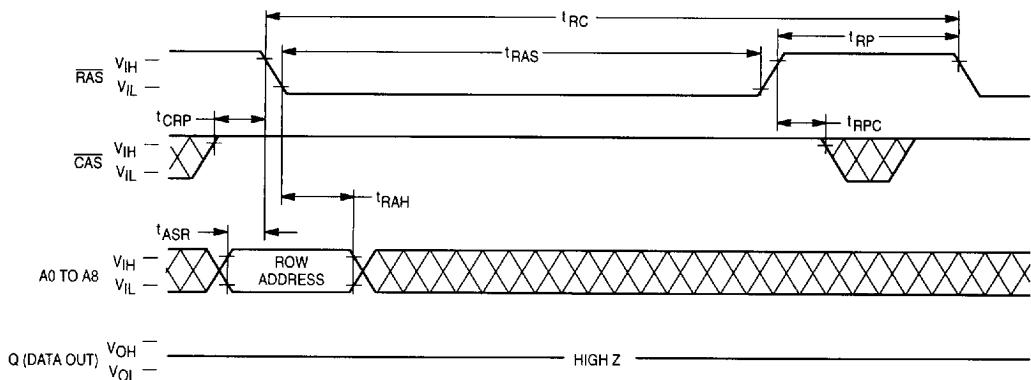


MOTOROLA DRAM

MCM36100  
5-185

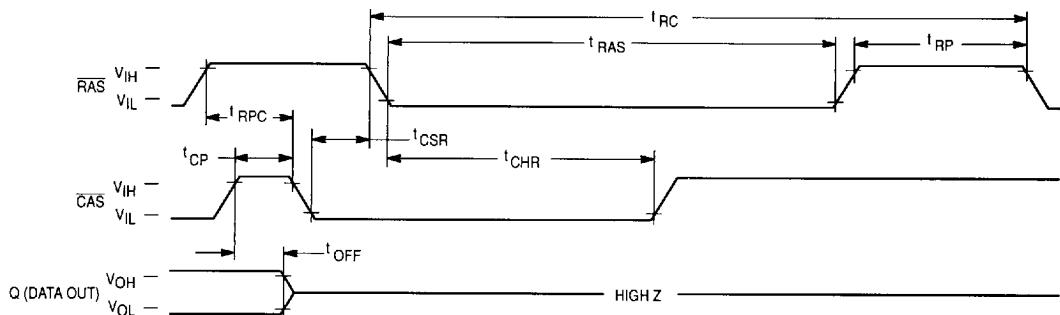
6367251 0090229 314

**RAS-ONLY REFRESH CYCLE**  
(W and A9 are Don't Care)

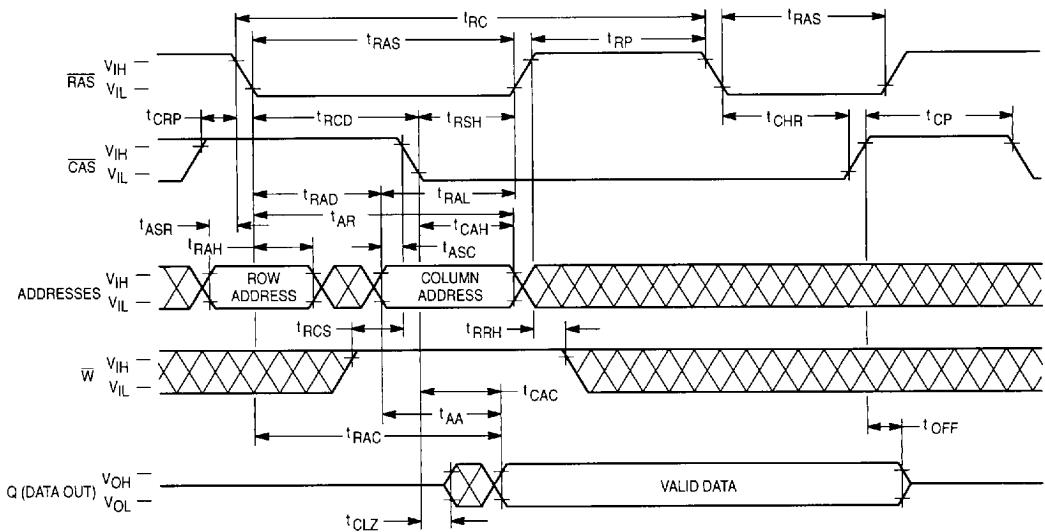


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**CAS BEFORE RAS REFRESH CYCLE**  
(A0 – A9 are Don't Care)

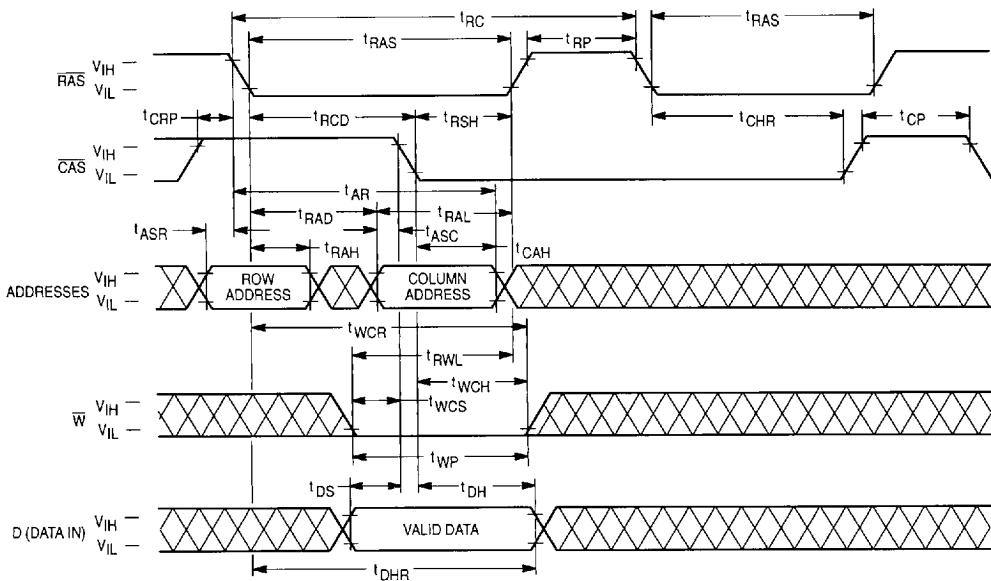


### HIDDEN REFRESH CYCLE (READ)

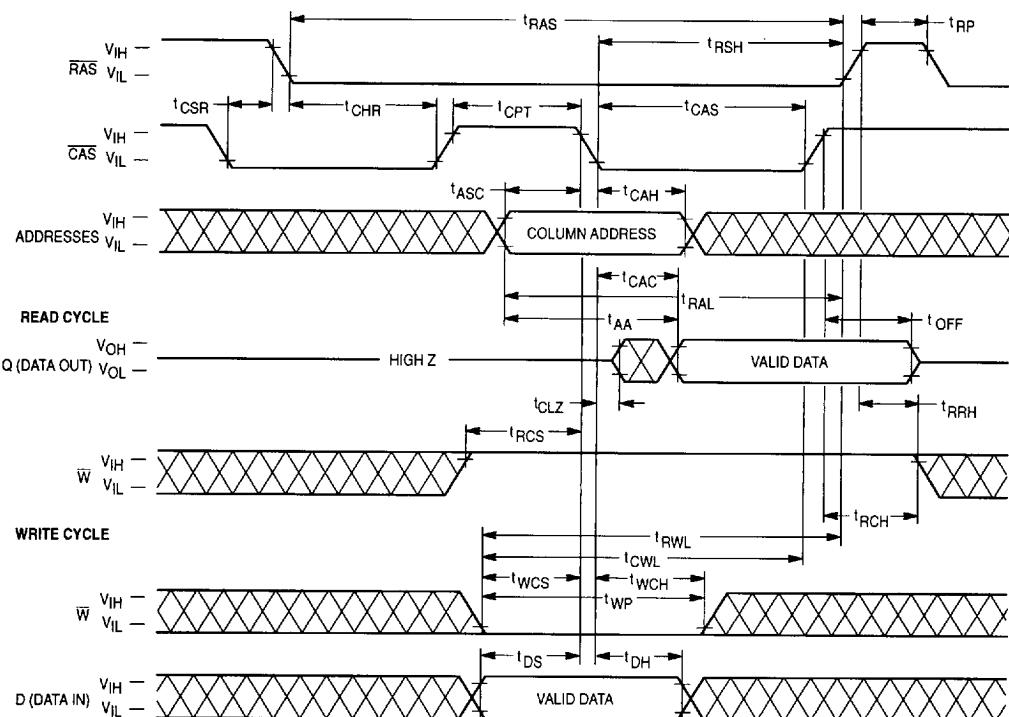


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### HIDDEN REFRESH CYCLE (WRITE)



**CAS BEFORE RAS REFRESH COUNTER TEST CYCLE**



## DEVICE INITIALIZATION

On power-up, an initial pause of 200 microseconds is required for the internal substrate generator to establish the correct bias voltage. This must be followed by a minimum of eight active cycles of the row address strobe (clock) to initialize all dynamic nodes within the module. During an extended inactive state (greater than 4 milliseconds with the device powered up), a wake up sequence of eight active cycles is necessary to ensure proper operation.

## ADDRESSING THE RAM

The ten address pins on the device are time multiplexed at the beginning of a memory cycle by two clocks, row address strobe (RAS) and column address strobe (CAS), into two separate 10-bit address fields. A total of twenty address bits, ten rows and ten columns, will decode one of the 1,048,576 word locations in the device. RAS active transition is followed by CAS active transition (active =  $V_{IL}$ ,  $t_{RCD}$  minimum) for all read or write cycles. The delay between RAS and CAS active transitions, referred to as the **multiplex window**, gives a system designer flexibility in setting up the external addresses into the RAM.

The external CAS signal is ignored until an internal RAS signal is available. This "gate" feature on the external CAS clock enables the internal CAS line as soon as the row address hold time ( $t_{RAH}$ ) specification is met (and defines  $t_{RCD}$  minimum). The multiplex window can be used to absorb skew delays in switching the address bus from row to column addresses and in generating the CAS clock.

There are three other variations in addressing the module: **RAS-only refresh cycle**, **CAS before RAS refresh cycle**, and **page mode**. All three are discussed in separate sections that follow.

## READ CYCLE

The DRAM may be read with either a "normal" random read cycle or a page mode read cycle. The normal read cycle is outlined here, while the page mode cycle is discussed in a separate section.

The normal read cycle begins as described in **ADDRESSING THE RAM**, with RAS and CAS active transitions latching the desired bit location. The write ( $\bar{W}$ ) input level must be high ( $V_{IH}$ ),  $t_{RCS}$  (minimum) before the CAS active transition, to enable read mode.

Both the RAS and CAS clocks trigger a sequence of events that are controlled by several delayed internal clocks. The internal clocks are linked in such a manner that the read access time of the device is independent of the address multiplex window. CAS controls read access time; CAS must be active before or at  $t_{RCD}$  maximum to guarantee valid data out (DQ) at  $t_{RAC}$  (access time from RAS active transition). If the  $t_{RCD}$  maximum is exceeded, read access time is determined by the CAS clock active transition ( $t_{CAC}$ ).

The RAS and CAS clocks must remain active for minimum times of  $t_{RAS}$  and  $t_{CAS}$ , respectively, to complete the read cycle.  $\bar{W}$  must remain high throughout the cycle, and for time  $t_{RRH}$  or  $t_{RCW}$  after RAS or CAS inactive transition, respectively, to maintain the data at that bit location. Once RAS transitions to inactive, it must remain inactive for a minimum time of  $t_{RP}$  to precharge the internal device circuitry for the

next active cycle. DQ is valid, but not latched, as long as the CAS clock is active. When the CAS clock transitions to inactive, the output will switch to High Z (three-state)  $t_{OFF}$  after the inactive transition.

## WRITE CYCLE

The user can write to the DRAM with either an early write or a page mode early write cycle. Early write mode is discussed here, while page mode write operations are covered in a separate section.

A write cycle begins as described in **ADDRESSING THE RAM**. Write mode is enabled by the transition of  $\bar{W}$  to active ( $V_{IL}$ ). Early write mode is distinguished by the active transition of  $\bar{W}$ , with respect to CAS. Minimum active time  $t_{RAS}$  and  $t_{CAS}$  and precharge time  $t_{RP}$  apply to write mode, as in the read mode.

An early write cycle is characterized by  $\bar{W}$  active transition at minimum time  $t_{WCS}$  before CAS active transition. Data in (DQ) is referenced to CAS in an early write cycle. RAS and CAS clocks must stay active for  $t_{RWL}$  and  $t_{CWL}$ , respectively, after the start of the early write operation to complete the cycle.

## PAGE MODE CYCLES

Page mode allows fast successive data operations at all 1024 column locations on a selected row of the module. Read access time in page mode ( $t_{CAC}$ ) is typically half the regular RAS clock access time,  $t_{RAC}$ . Page mode operation consists of keeping RAS active while toggling CAS between  $V_{IH}$  and  $V_{IL}$ . The row is latched by RAS active transition, while each CAS active transition allows selection of a new column location on the row.

A page mode cycle is initiated by a normal read or write cycle, as described in prior sections. Once the timing requirements for the first cycle are met, CAS transitions to inactive for minimum  $t_{CP}$ , while RAS remains low ( $V_{IL}$ ). The second CAS active transition while RAS is low initiates the first page mode cycle ( $t_{PC}$ ). Either a read or write operation can be performed in a page mode cycle, subject to the same conditions as in normal operation (previously described). These operations can be intermixed in consecutive page mode cycles and performed in any order. The maximum number of consecutive page mode cycles is limited by  $t_{RSP}$ . Page mode operation is ended when RAS transitions to inactive, coincident with or following CAS inactive transition.

## REFRESH CYCLES

The dynamic RAM design is based on capacitor charge storage for each bit in the array. This charge will tend to degrade with time and temperature. Each bit must be periodically **refreshed** (recharged) to maintain the correct bit state. Bits in the MCM36100 require refresh every 16 milliseconds.

This is accomplished by cycling through the 1024 row addresses in sequence within the specified refresh time. All the bits on a row are refreshed simultaneously when the row is addressed. Distributed refresh implies a row refresh every 15.6 microseconds for the MCM36100. Burst refresh, a refresh of all 1024 rows consecutively, must be performed every 16 milliseconds on the MCM36100.

A normal read or write operation to the RAM will refresh all the bits associated with the particular row decoded. Three other methods of refresh, RAS-only refresh, CAS before RAS refresh, and hidden refresh are available on this device for greater system flexibility.

#### CAS Before RAS Refresh

This refresh cycle is initiated when RAS falls after CAS has been low (by ICSR). This activates the internal refresh counter, which generates the row address to be refreshed. Externally applied addresses are ignored during the automatic refresh cycle. If the output buffer was off before the automatic refresh cycle, the output will stay in the high impedance state. If the output was enabled by CAS in the previous cycle, the data out will be maintained during the automatic refresh cycle as long as CAS is held active (hidden refresh).

#### Hidden Refresh

The hidden refresh method allows refresh cycles to be performed while maintaining valid data at the output pin. Hidden refresh is performed by holding CAS at  $V_{IL}$  and taking RAS high and after a specified precharge period ( $t_{RP}$ ), executing a CAS before RAS refresh cycle. (See Figure 1.)

#### CAS BEFORE RAS REFRESH COUNTER TEST

The internal refresh counter of the device can be tested with a CAS before RAS refresh counter test. This refresh counter test is performed with read and write operations. During this test, the internal refresh counter generates the row address, while the external address input supplies the column address. The entire array is refreshed after 1024 test cycles, as indicated by the check data written in each row. See CAS before RAS refresh counter test cycle timing diagram.

The test can be performed only after a minimum of 8 CAS before RAS initialization cycles. The test procedure is as follows:

1. Write "0"s into all memory cells (normal write mode).
2. Select a column address, and read "0" out of the cell by performing CAS before RAS refresh counter test, read cycle. Repeat this operation 1024 times.
3. Select a column address, and write "1" into the cell by performing CAS before RAS refresh counter test, write cycle. Repeat this operation 1024 times.
4. Read "1"s (normal read mode), which were written at step 3.
5. Repeat steps 1 to 4 using complement data.

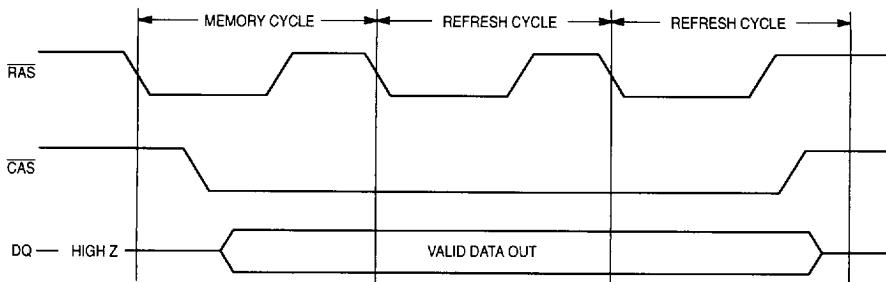


Figure 1. Hidden Refresh Cycle

#### ORDERING INFORMATION (Order by Full Part Number)

Motorola Memory Prefix	MCM	36100	X	XX	Speed (60 = 60 ns, 70 = 70 ns)
Part Number					Package (AS = SIMM, ASG = Gold Pad SIMM, ASH = Low Profile SIMM, ASHG = Low Profile Gold Pad SIMM)
Full Part Numbers	MCM36100AS60		MCM36100ASG60		
	MCM36100AS70		MCM36100ASG70		
	MCM36100ASH60		MCM36100ASHG60		
	MCM36100ASH70		MCM36100ASHG70		

**MCM36100**  
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MOTOROLA DRAM

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